



# CORTEX

Core monitoring techniques and  
experimental validation and demonstration

# Examples of applications on commercial reactors within CORTEX

**Final CORTEX workshop**

**Online**

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This project has received funding from the Euratom research and training programme 2014-2018 under grant agreement No 754316.

# Motivation and background



# Motivation

- Broad range of techniques developed in CORTEX to assess neutron flux oscillations
  - Signal processing
  - Machine learning
- Show examples of applications
- This presentation gives overview, for details see the deliverables of CORTEX and the publications:  
<https://cortex-h2020.eu/resources/>



# Objectives of CORTEX project

## Strategic objective 1

- ... is to develop simulation tools that shall be specifically dedicated to the modelling of the effect of stationary fluctuations in **power reactors** with a high level of fidelity

## Strategic objective 4

- ... reactor transfer function estimation and the advanced signal analysis techniques need to be combined into a set of tools that can be directly used for **analysing plant data** and **performing core diagnostics**



# Applications for power reactors

- Collect existing and new **measurements**
- **Signal processing**
- **Simulations**
- **Applying machine learning methods**

# Measurements



# Commercial reactors in CORTEX

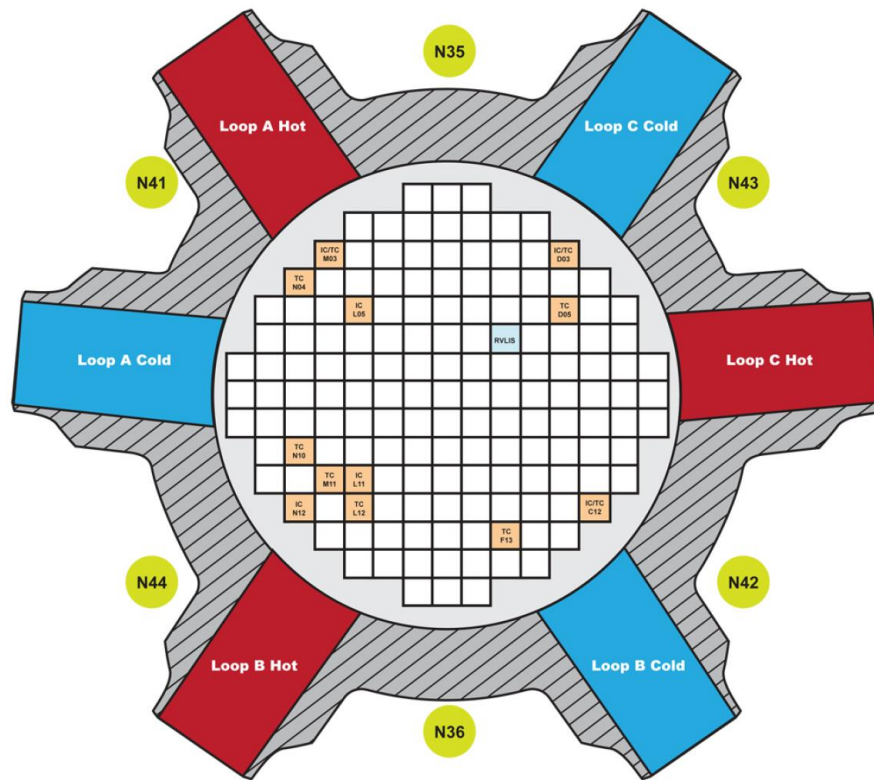
Data received/additional measurements

- One American **3-loop PWR** and two **4-loop PWR** (provided by AMS)
- Swiss **3-loop pre-Konvoi** (provided by KKG/ISTec/TIS)
- German **4-loop pre-Konvoi** (provided by PEL/ISTec)
- Hungarian **VVER 440** (provided by EK)
- Czech **VVER 1000** (provided by UJV)



# American PWR (3-loop)

***PWR 3-1 In-Core and Ex-Core Map***



## Measurements at 48 %, 55 %, 100 % power

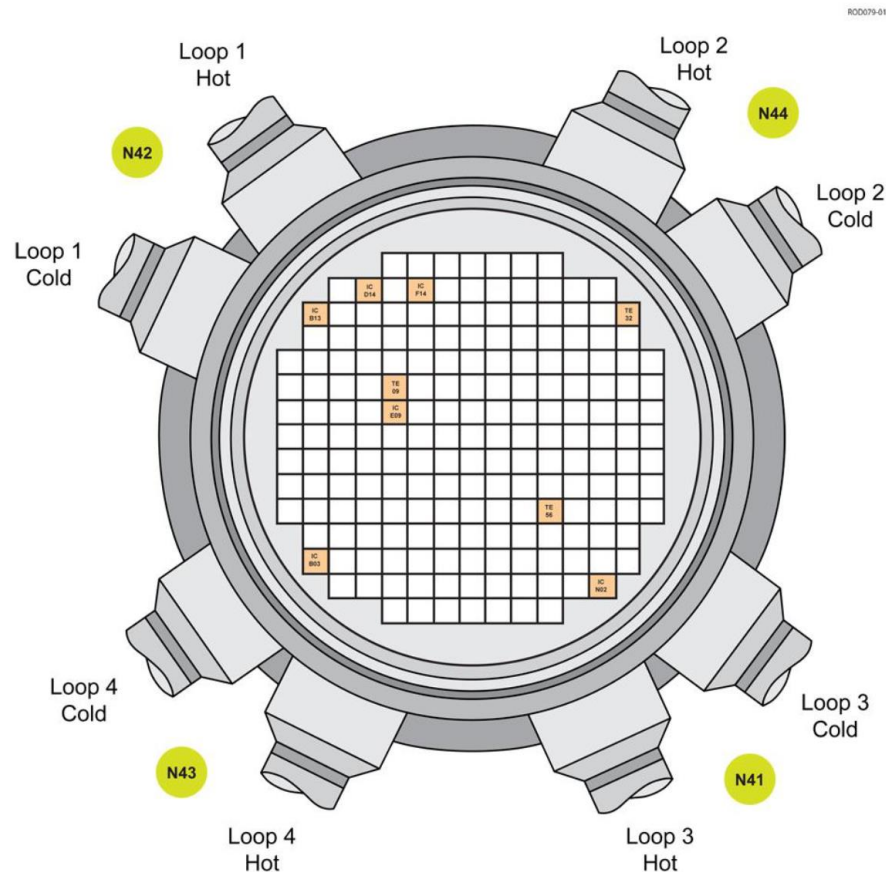
Sampling frequencies: 30 Hz, 250 Hz, 300 Hz

Ex-, in-core flux, process signals,  $\Delta p$ , T  
secondary side values



# 1<sup>st</sup> American PWR (4-loop)

PWR 4-1 In-Core Map



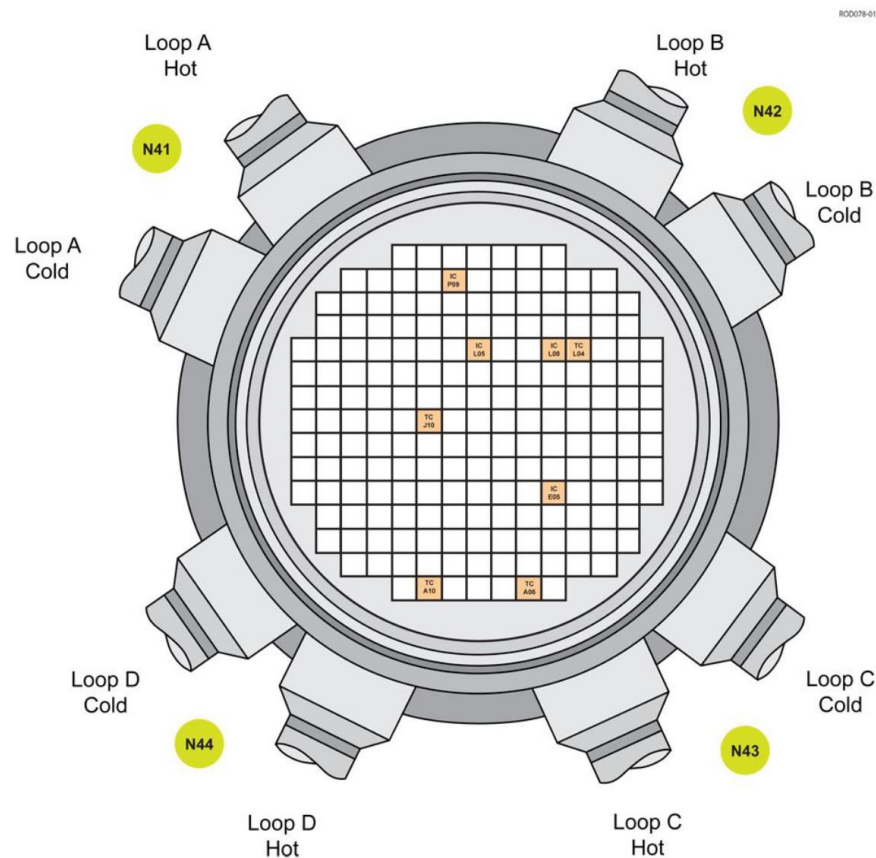
Measurements at 100 % power

Sampling frequency: 200 Hz

Ex-, in-core flux, process signals,  $\Delta p$ , T  
secondary side values

# 2<sup>nd</sup> American PWR (4-loop)

PWR 4-2 In-Core Map



Measurements at 100 % power

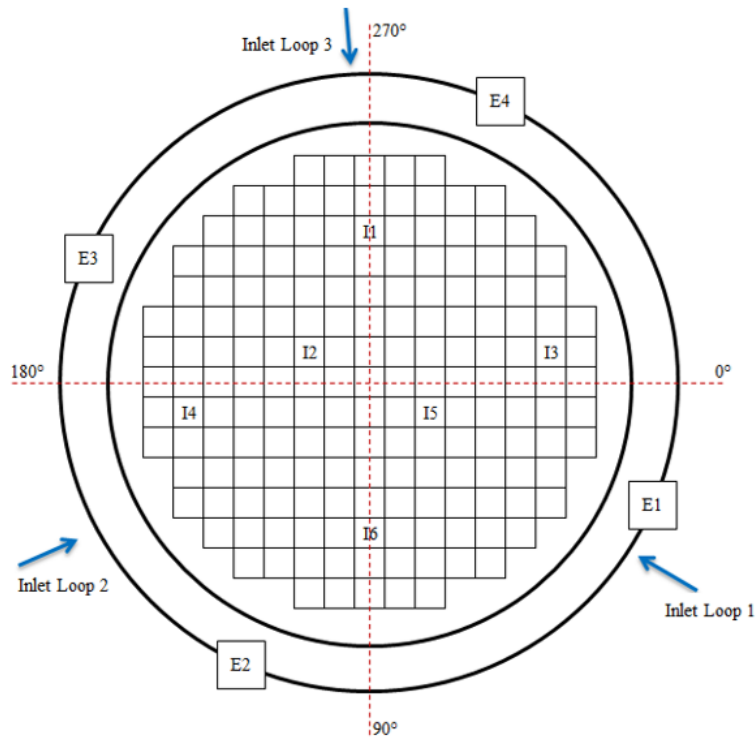
Sampling frequency: 60 Hz

Ex-, in-core flux, process signals,  $\Delta p$ , T  
secondary side values

# American PWRs

- Signal processing techniques were applied
- No simulations/training of machine learning tools possible due to missing core data

# Swiss 3-loop pre-Konvoi



Measurements at 100 % power

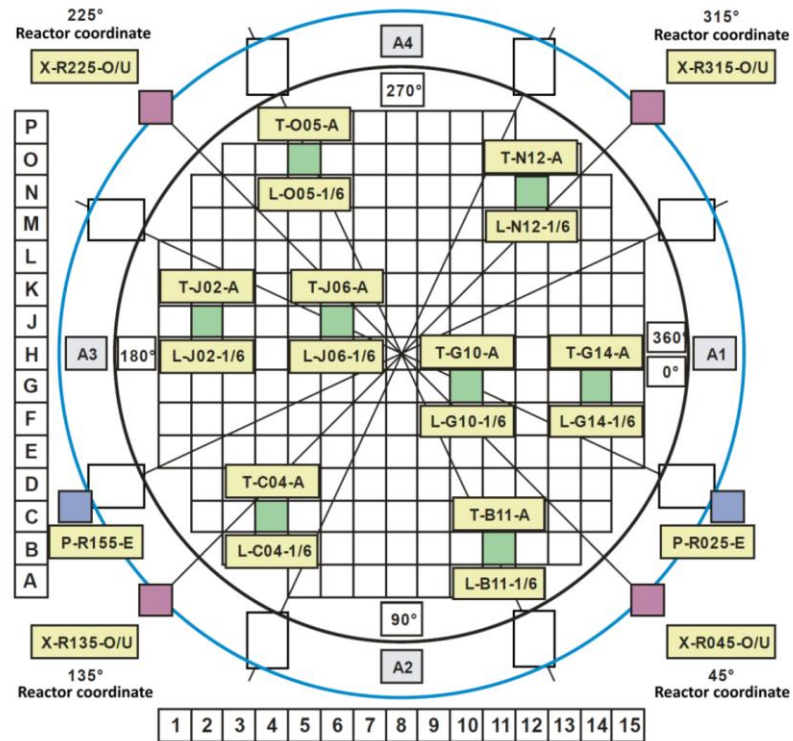
Sampling frequency: 250 Hz

Ex-, in-core flux, T

Table 2 Core conditions for the measurement campaigns

Date	2018-02-07	2018-05-15	2018-07-10	2018-12-11	2019-05-X
Cycle	MOC 39	EOC 39	BOC 40	MOC 40	EOC 40
EFPD (days)	223	320	16	171	325
Boron concentration [ppm]	303	34	911	442	4
Core BU during the measurement [MWd/kgHM]	40	44	32	38.3	44.4

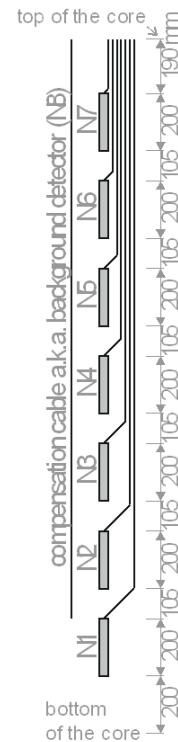
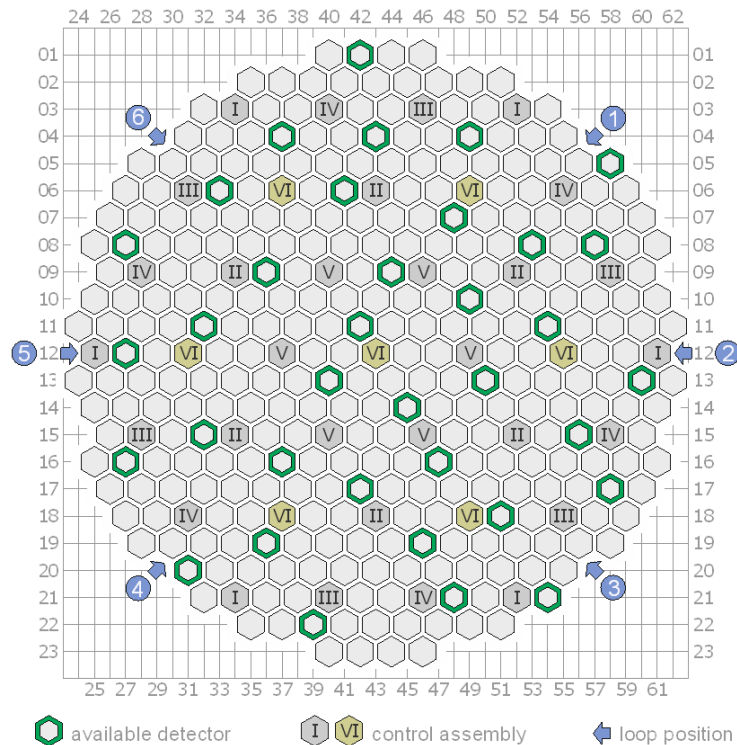
# German 4-loop pre-Konvoi



- Ex-core neutron flux detector (ionisation chamber) Position: up / down
- In-core neutron flux chain (fission chamber) and thermocouple
- Pressure sensors in the cold loop at reactor inlet
- Oscillation displacement transducer (absolute displacement transducer)

Measurements at 100 % power  
Sampling frequency: 250 Hz  
Ex-, in-core flux, T  
3 different reactor cycles

# Hungarian 6-loop VVER 440



Measurements at 100 % power

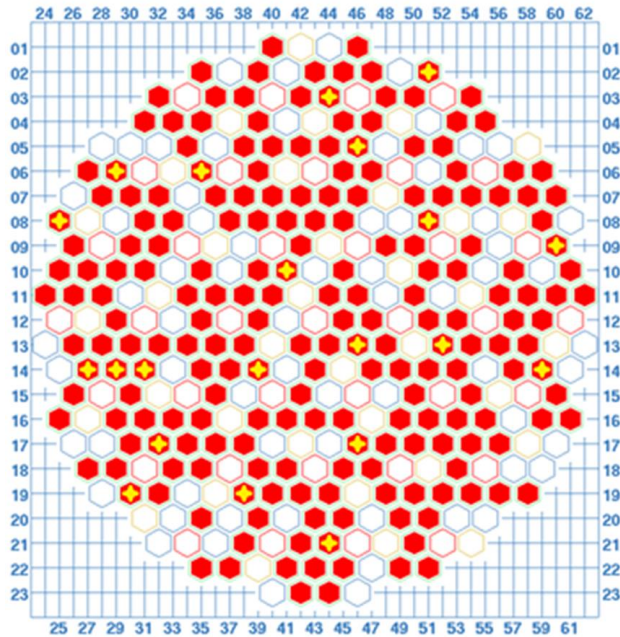
Sampling frequency: 100 Hz

In-core flux (252 signals), T (31 signals)

BOC, MOC, EOC

# Hungarian 6-loop VVER 440

Thermo couples



Measurements at 100 % power

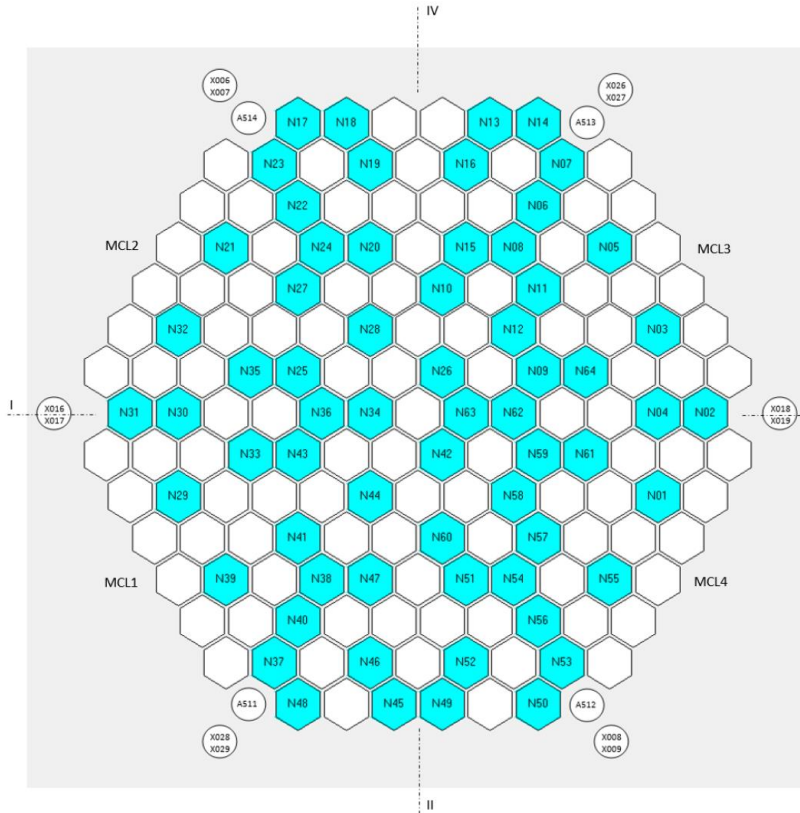
Sampling frequency: 100 Hz

In-core flux (252 signals), T (31 signals)

BOC, MOC, EOC



# Czech 4-loop VVER 1000



Measurements at 100 % power of BOC physical tests

Ex-core (8), in-core flux(160), RPV acceleration (4)

Sampling frequency: 1000 Hz

12 min records (normalized, offset free noise data)

77 datasets from cycles UIC09 – UIC12



# Pre-Konvois, VVERs

- Signal processing techniques were applied
  - Steady state core data available
- ⇒ Simulation could be performed to generate training data for machine learning tools

# Examples for signal processing



# Coolant velocity estimation in VVER 440

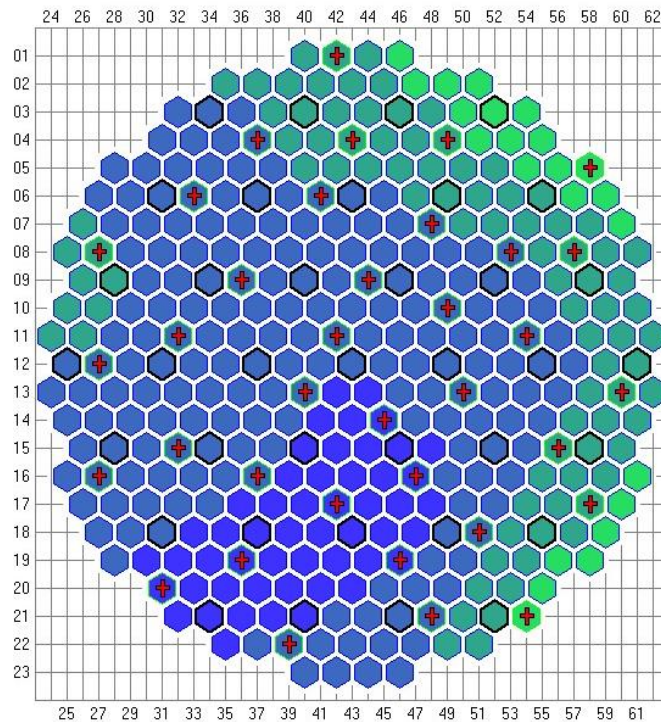
By EK

- **Inhomogeneities** of the coolant **passing through the reactor core** induce small fluctuations in the neutron flux in the steady state of the reactor, which
- causes **small transients** in the **in-core neutron detector** signals with a time delay proportional to the distance between the detectors.
- Determination of the time delay: **correlation method** based on FFTs
- For practical reasons impulse response functions are used

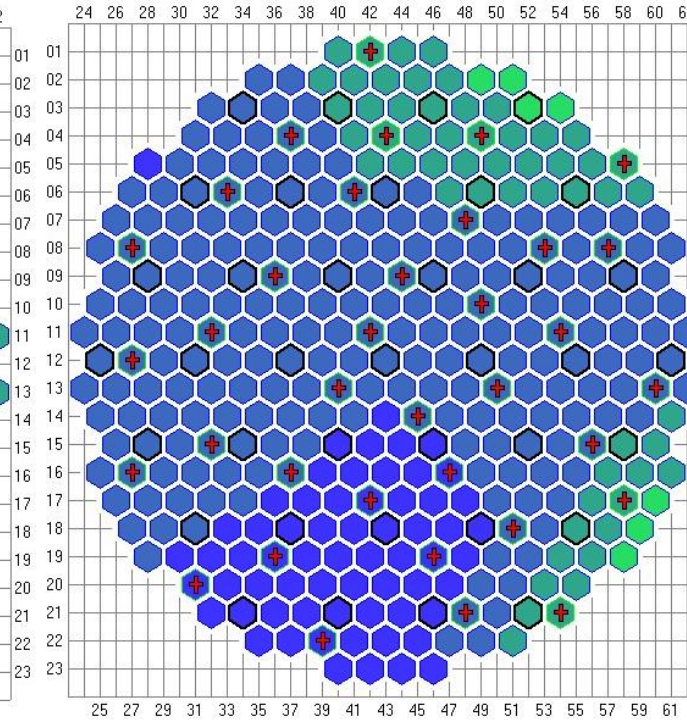


# Radial distribution of the coolant velocities

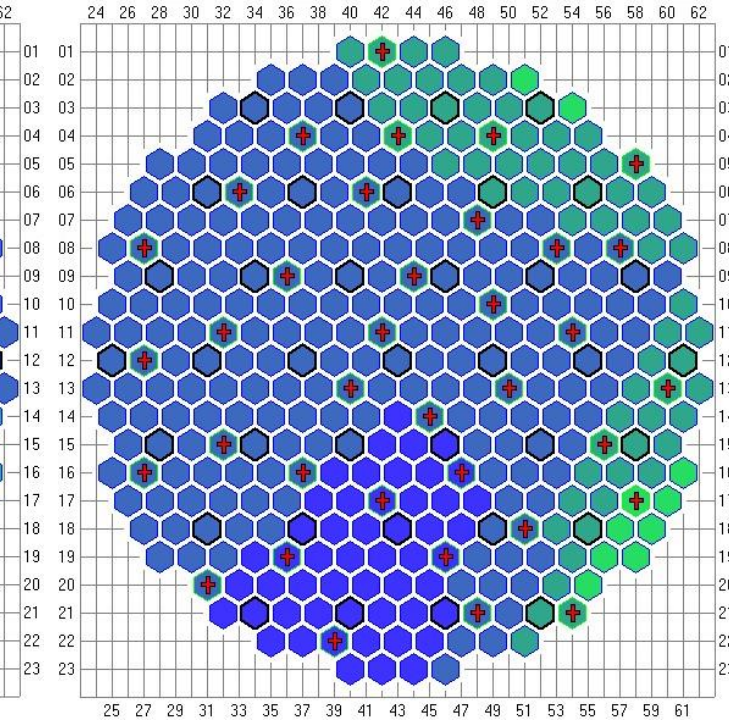
p2bl 2017-01-03 11.59.58 AC.base.PSDC



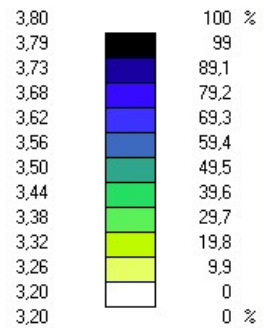
p2bl 2017-05-26 12.00.03 AC.base.PSDC



p2bl 2017-11-29 12.00.12 AC.base.PSDC



Coolant velocity [m/s]



# Reconstruction of time varying signals

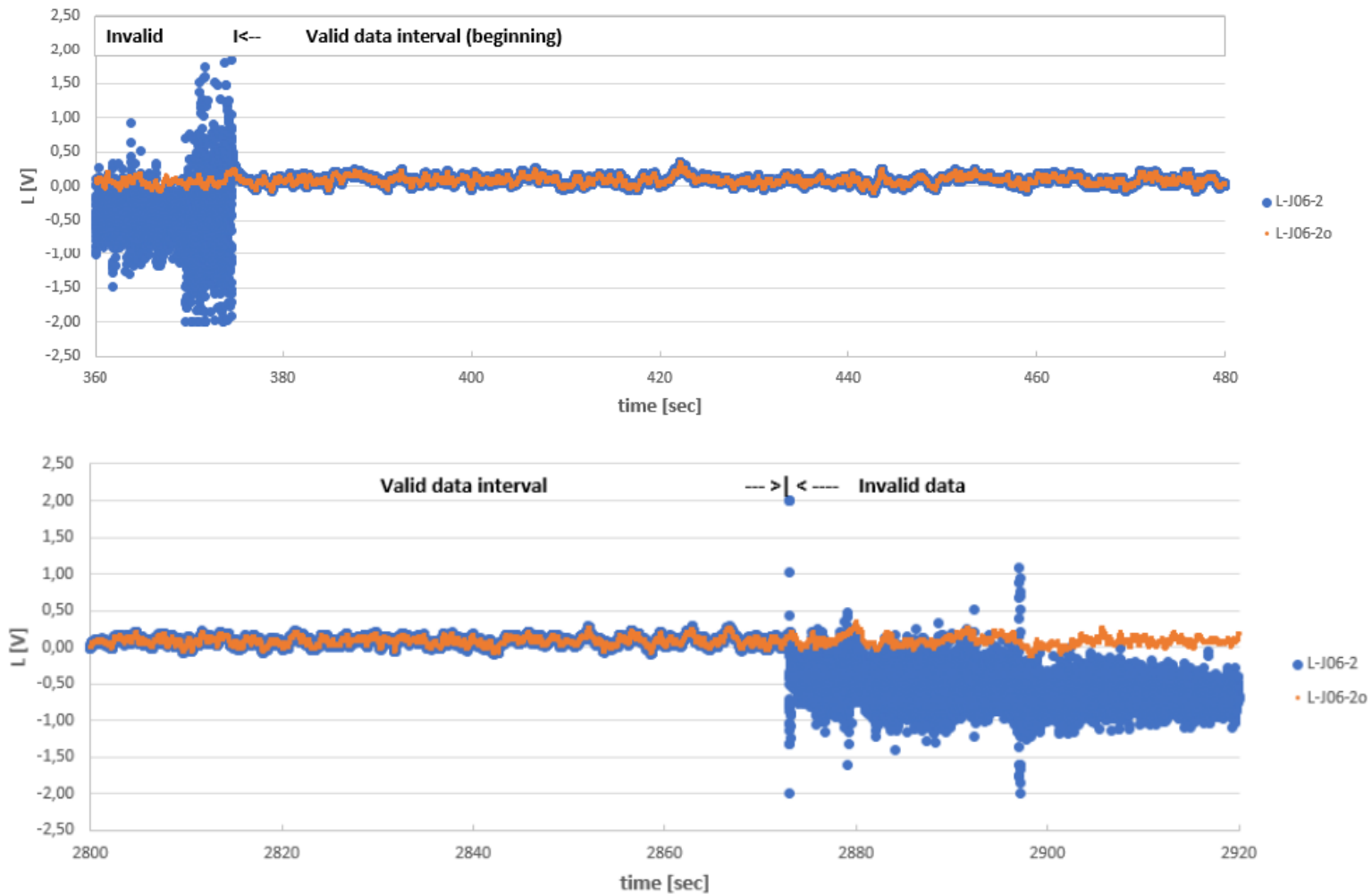
By UJV

- High mutual **correlations**, so each SPND signal can be expressed as a **linear combination** of the SPND signals in the vicinity
- Coefficients can be calculated by the least-squares method
- Can be applied to **identify and/or replace bad data** or for **filling gaps**
- Was used in CORTEX for all reactor types



# Application to in-core detectors at KKG

Reconstruction of L-J06-2



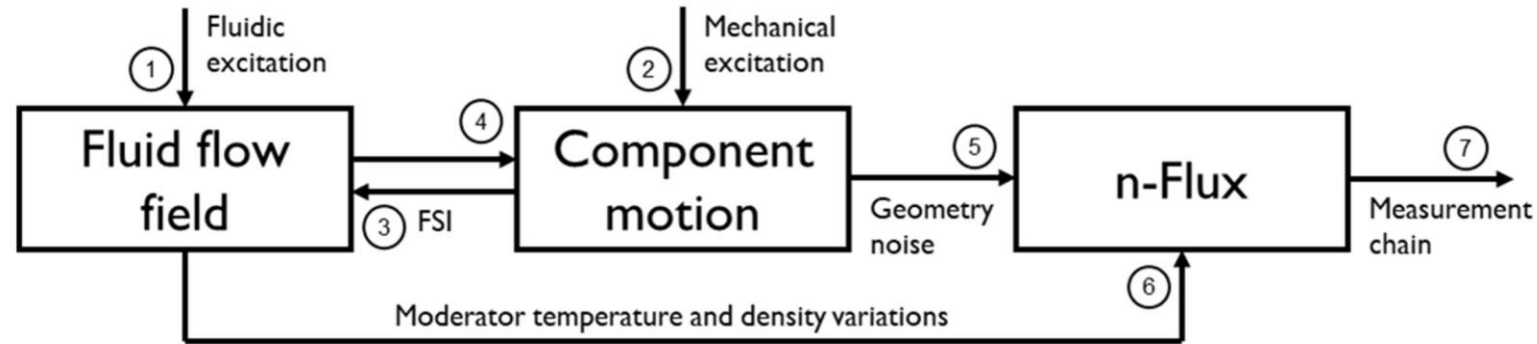
# Simulations



# Simulations of structural mechanics of core internals

By GRS

- **Multi-physics** problem

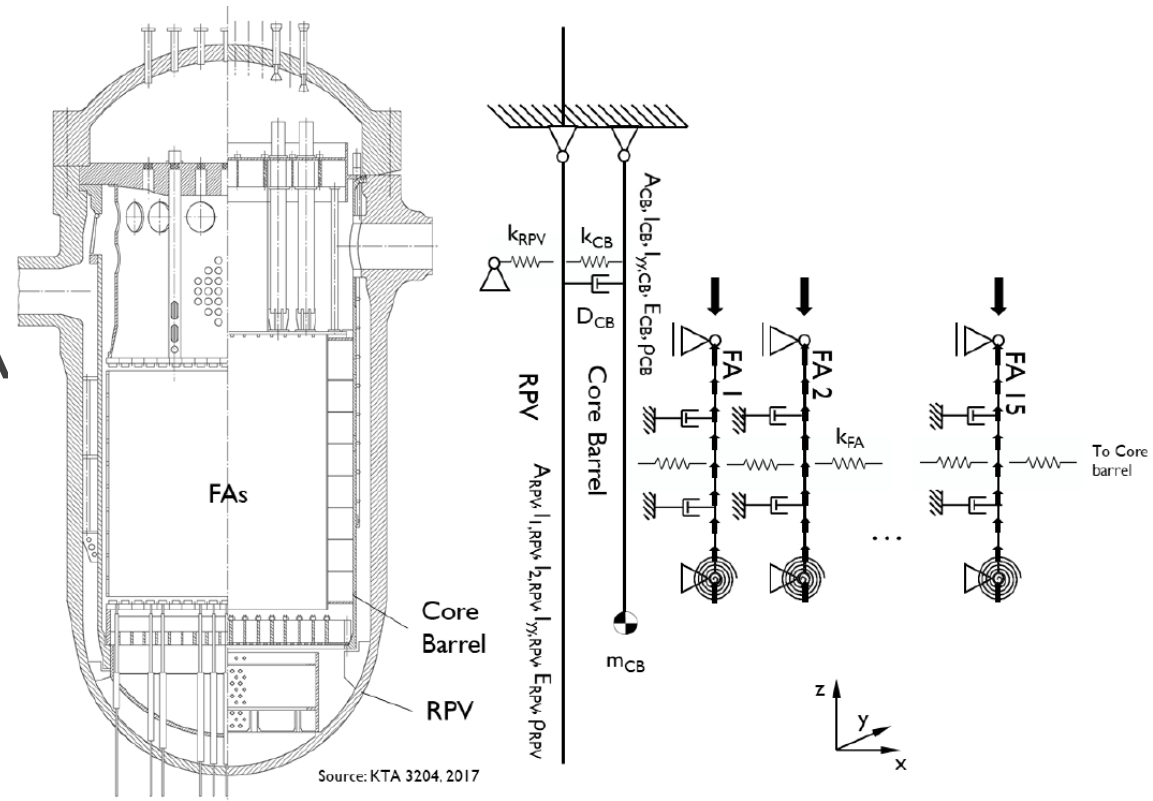
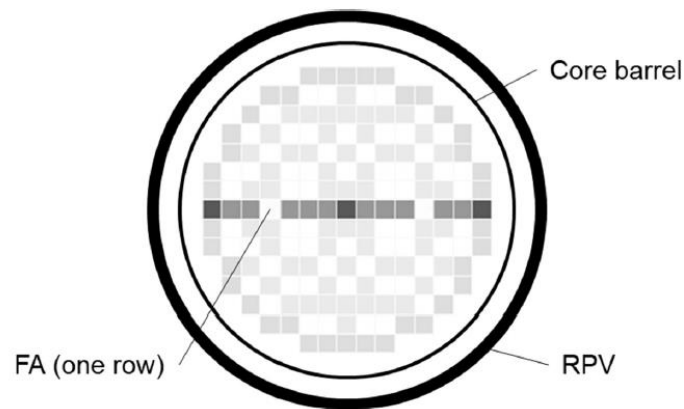


- Mechanical model developed to simulate response of structures to given excitations
- Different mechanical properties for fuel elements



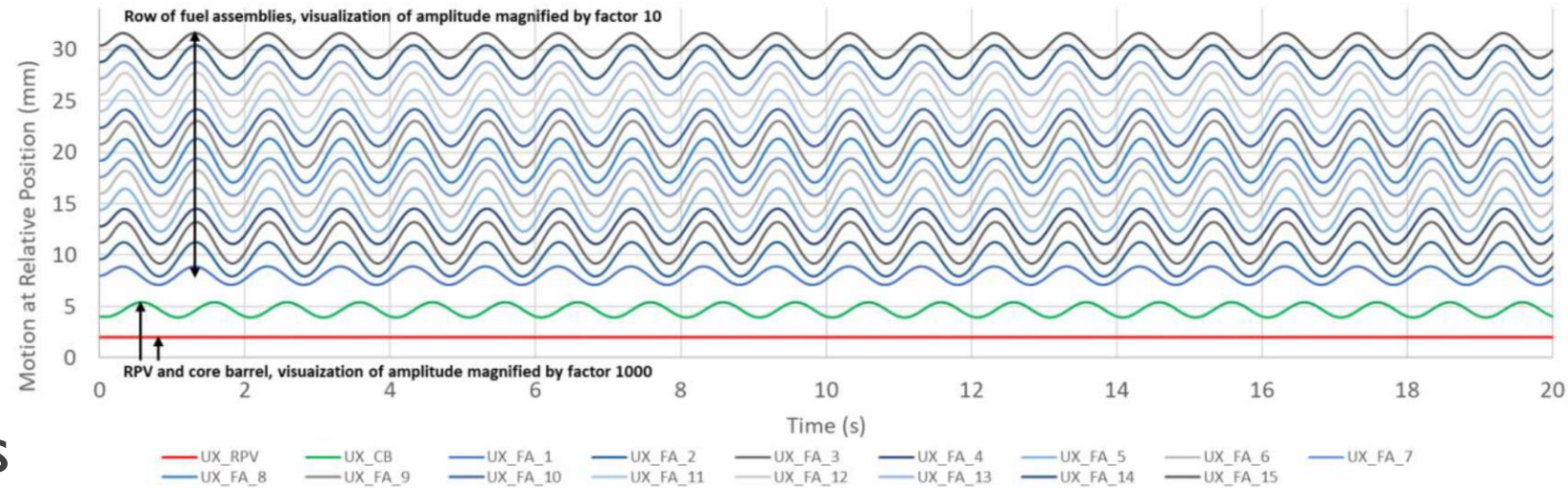
# Structural mechanics model

- RPV + core barrel + one row of fuel assemblies
- Damping by fluid
- Fluidic coupling between neighbour fuel elements
- Different lateral stiffness of FA

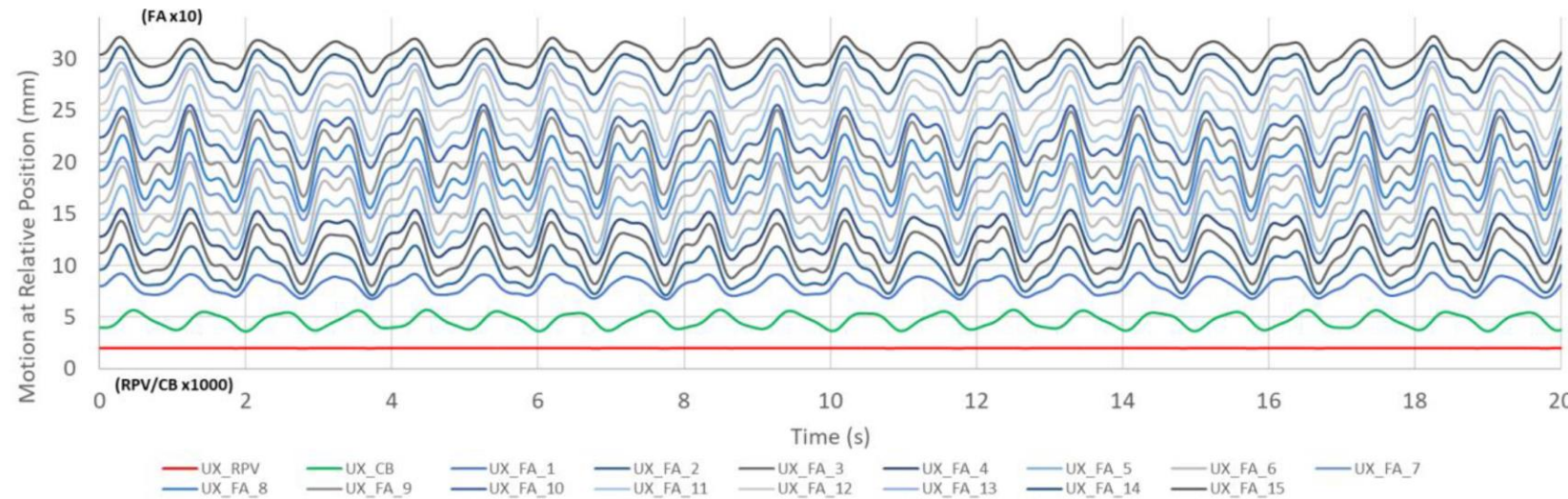


# Results

- Example:  
Influence of different  
simulation parameters



**Figure 16: Component oscillation from correlated sinusoidal excitation of all FAs with 200 N amplitude at 1 Hz, damping enabled, fluidic coupling enabled, heterogeneous loading pattern.**

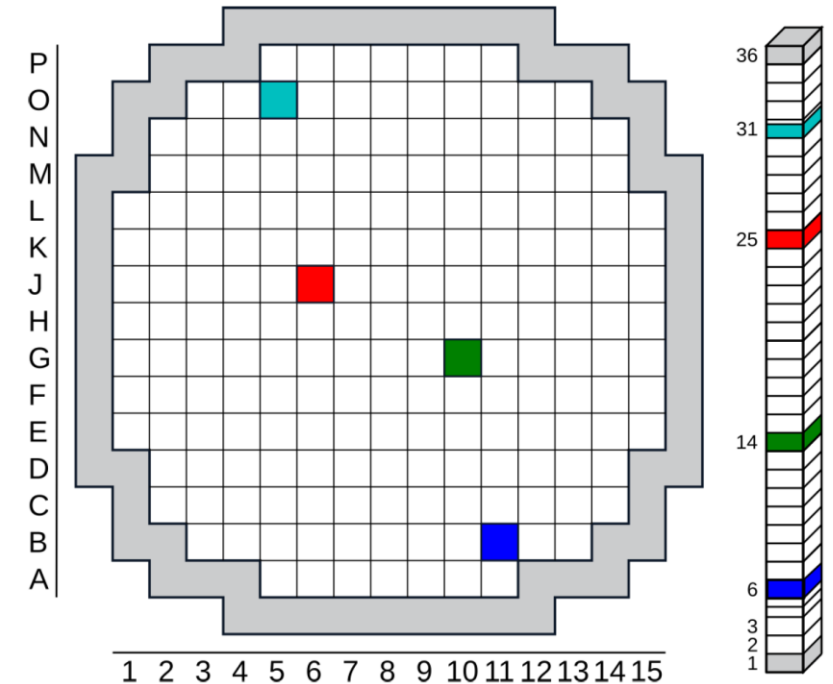


**Figure 18: Component oscillation as in Figure 16, but damping disabled.**

# Noise simulations with an upgraded version of DYN3D

By TU Dresden

- **3D** neutron **diffusion equation** for two energy groups, solved by nodal methods
- **Reduced order model** for **mechanical behaviour** of fuel elements with given **random excitation**
- Enhancement: **Changing nodal cross sections** based on average **fuel assembly pitch** to neighbours
- Different **loading patterns** (burnup, lateral stiffness)

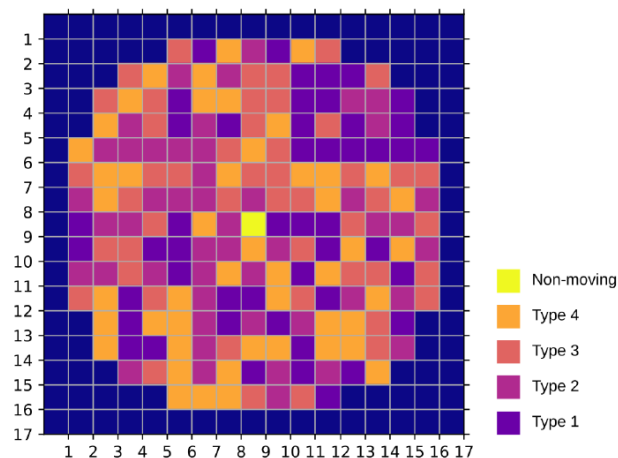




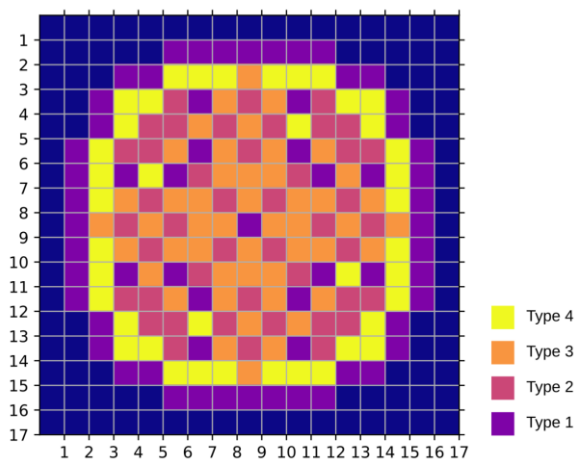
# Results

## Loading pattern

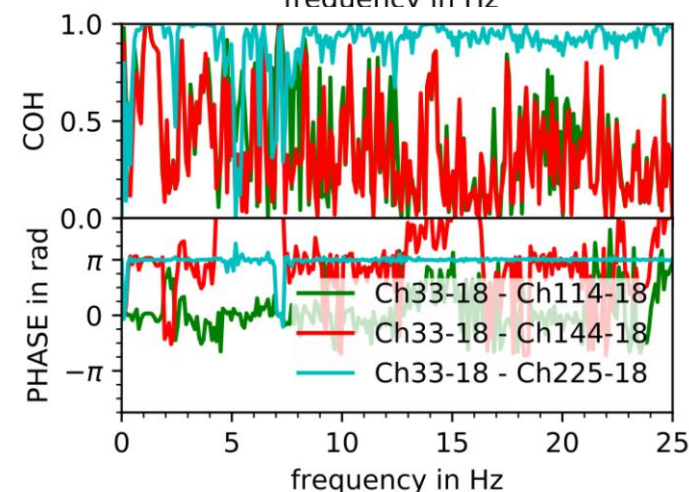
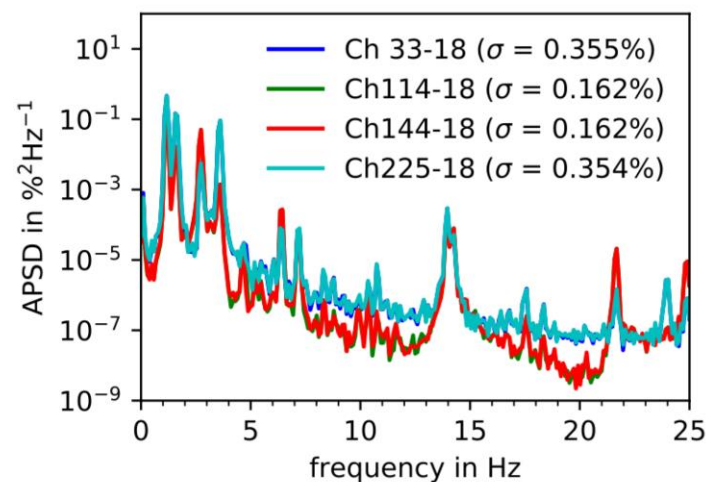
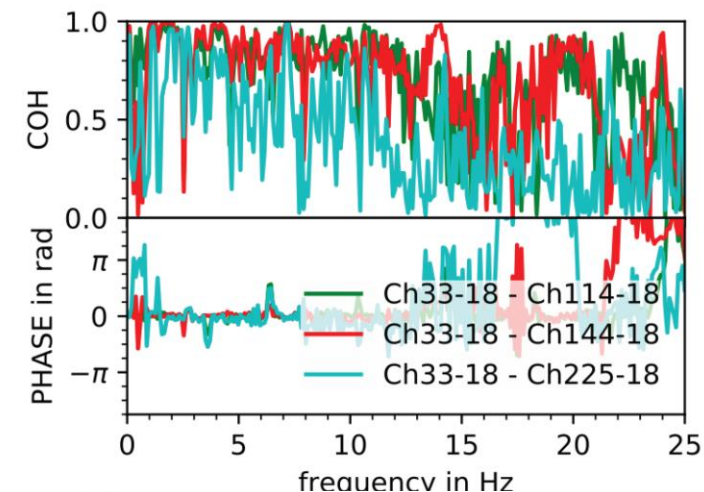
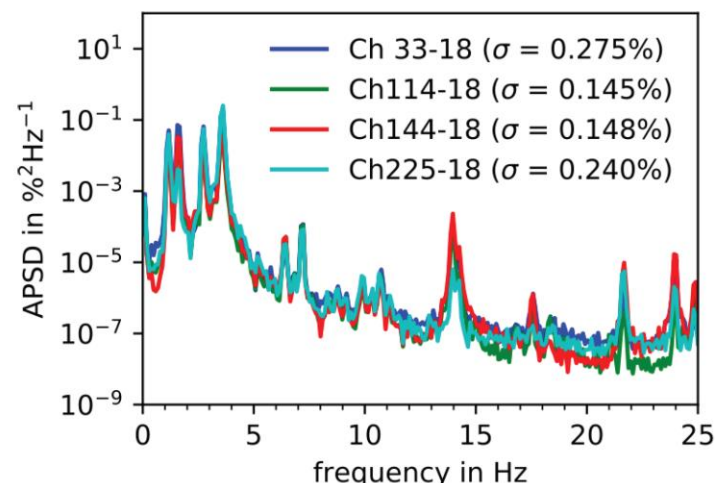
Random  
pattern



Loading  
pattern of  
German  
PWR



## Coherence/Phase



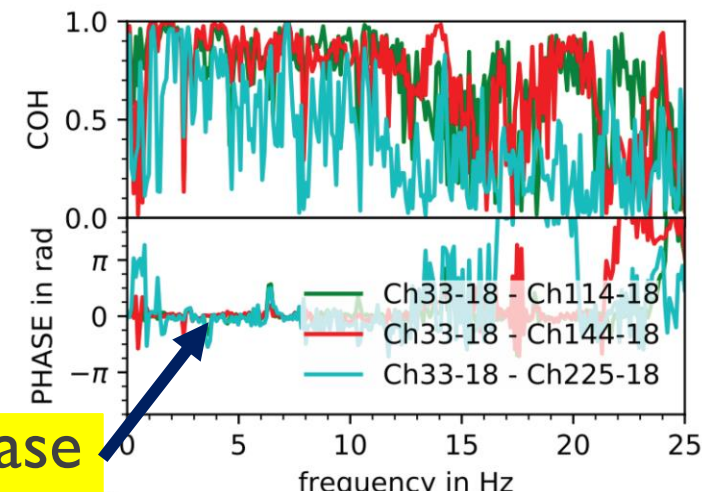
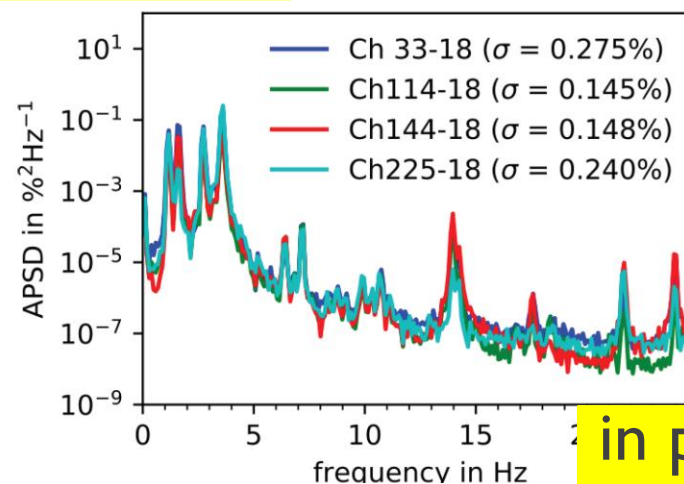
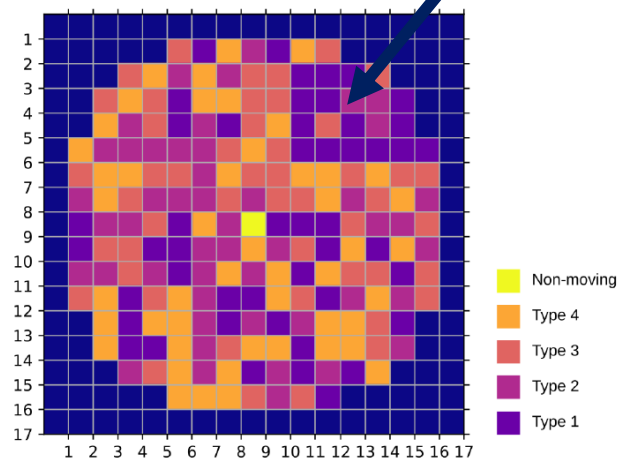
# Results

Loading pattern

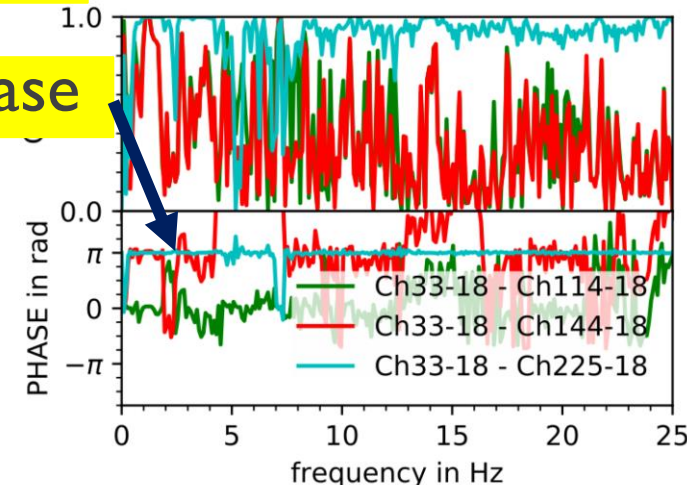
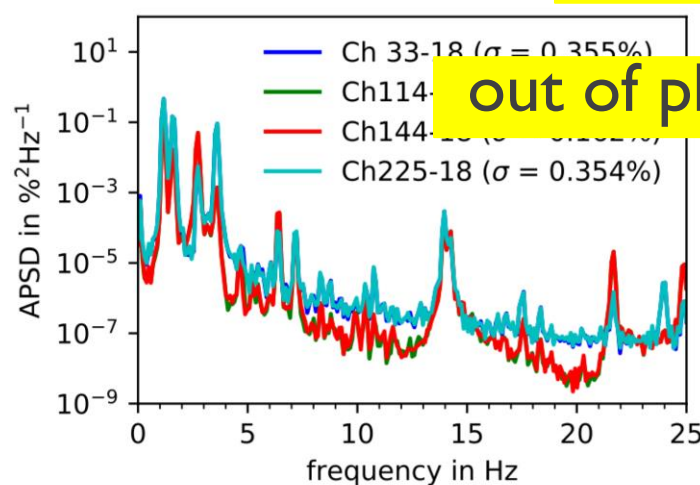
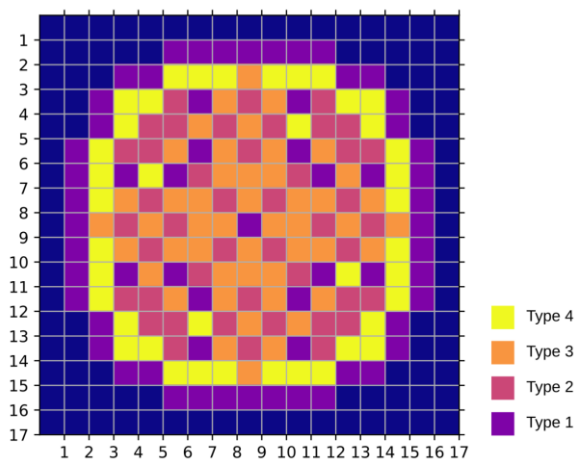
different FA  
stiffnesses

Coherence/Phase

Random  
pattern



Loading  
pattern of  
German  
PWR



in phase

out of phase



# Machine learning methods



# Generate training data

By Chalmers, PSI, UPV

- Different reactors: pre-Konvois, VVERs
  - Different reactor steady-state conditions (cycles, burn up)
  - Different domains: time/frequency
- ⇒ Different codes: CORE SIM+, SIMULATE-3K, FEMFFUSION
- Different (combinations of) perturbations to be identified



# Perturbations simulated

Both pre-Konvois, different cycles/burnups, frequency domain  
CORE SIM+

Generic “absorber of variable strength” (0.1 - 25 Hz)

Axially travelling perturbations at the velocity of the coolant flow (in core) (0.1 - 25 Hz)

Fuel assembly vibrations (cantilevered beam mode: 0.6 - 1.2 Hz)

Fuel assembly vibrations (simply supported on both sides: first mode 0.8 – 4 Hz, and second mode 5 - 10 Hz)

Fuel assembly vibrations (cantilevered beam and simply supported: first mode 0.8 - 4 Hz, and second mode 5 - 10 Hz)

Control rod vibrations (0.1 - 20 Hz)

Core barrel vibrations (beam or pendular mode) (7 - 13 Hz)





# Perturbations simulated

3-loop pre-Konvoi, different cycles/burnups, time domain  
SIMULATE3K

Vibration of one FA in cantilevered mode (1.2 Hz, 1 mm)

Vibration of one FA in C-shape mode (1.2 Hz, 1 mm)

Random fluctuation in inlet temperature (white noise, 1 K)

Random fluctuation in inlet flow (white noise, 2%)

Simplistic lateral vibration of central 5x5 FA cluster + random TH fluctuations (1.2 Hz, 1 mm, 1 K, 2%)

Cantilevered mode vibration of central 5x5 FA cluster + random TH fluctuations (1.2 Hz, 1 mm, 1 K, 2%)

# Perturbations simulated

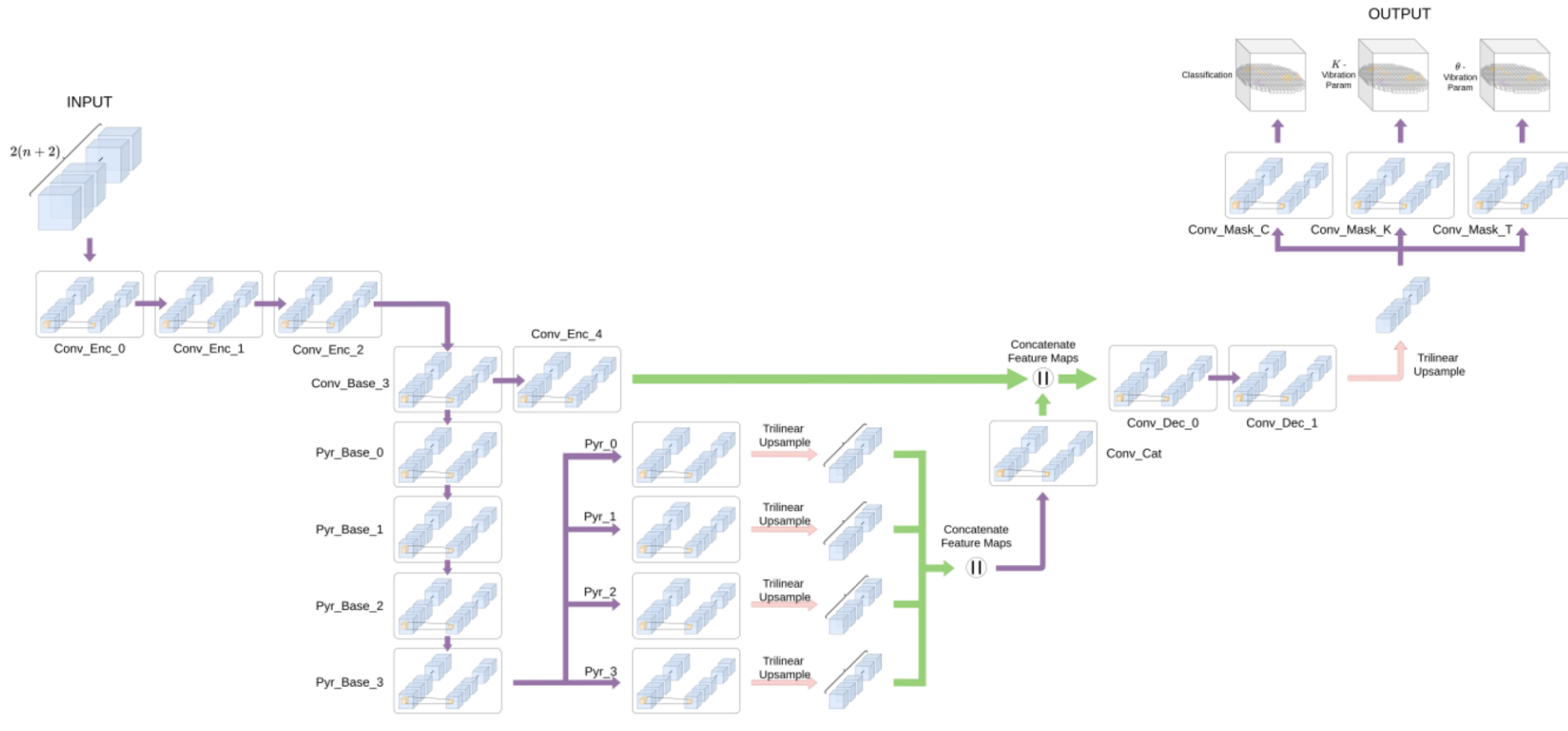
Both VVERs, one cycles/burnup, frequency domain  
FEMFFUSION

generic absorber of variable strength  
(different horizontal and vertical positions of noise source, 0.1 Hz, 1 Hz, 10 Hz, 10%)

axially travelling perturbation  
(in different core channels, 0.1 Hz, 1 Hz, 10 Hz,  $v = 1$  m/s, 100 %)

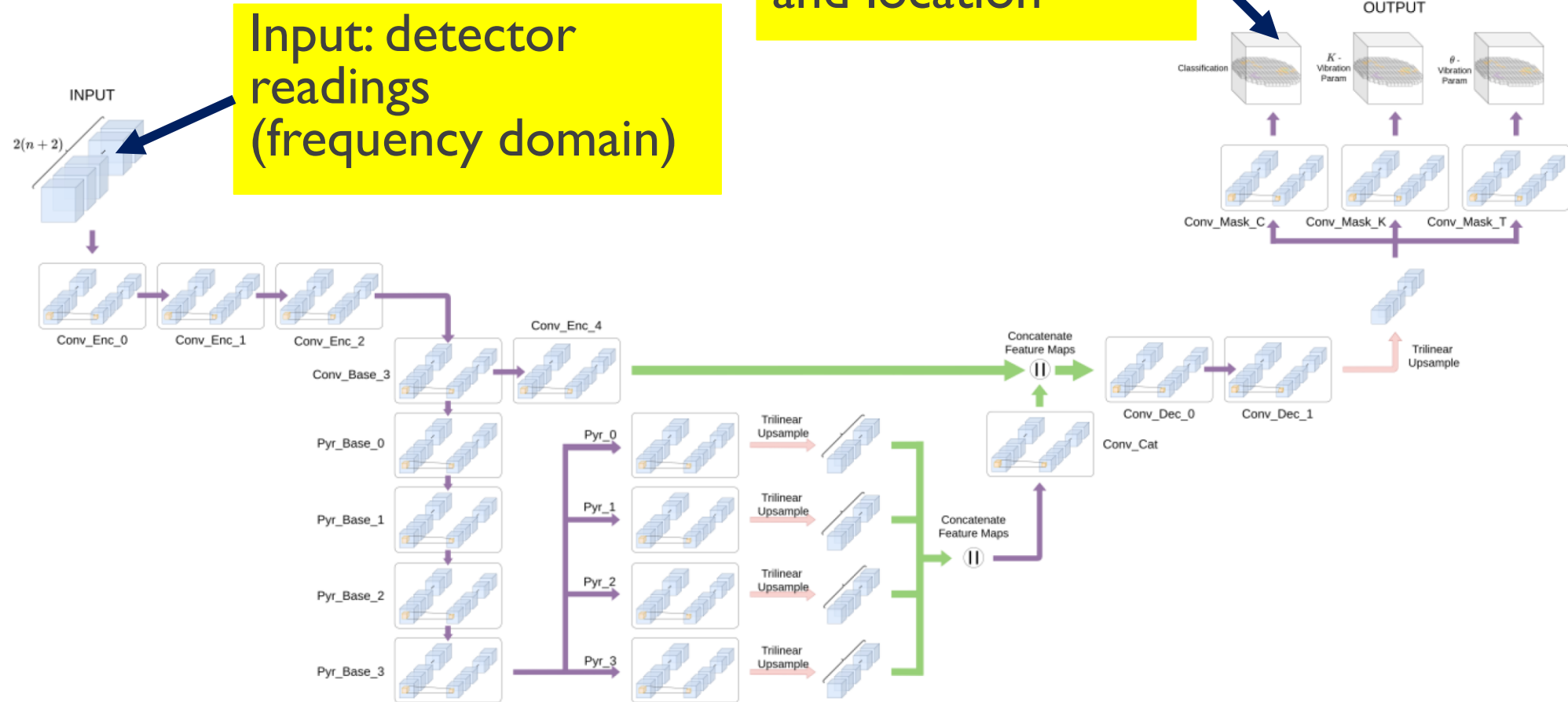
# Anomaly prediction and analysis of plant measurements

By UoL, ICCS-NTUA



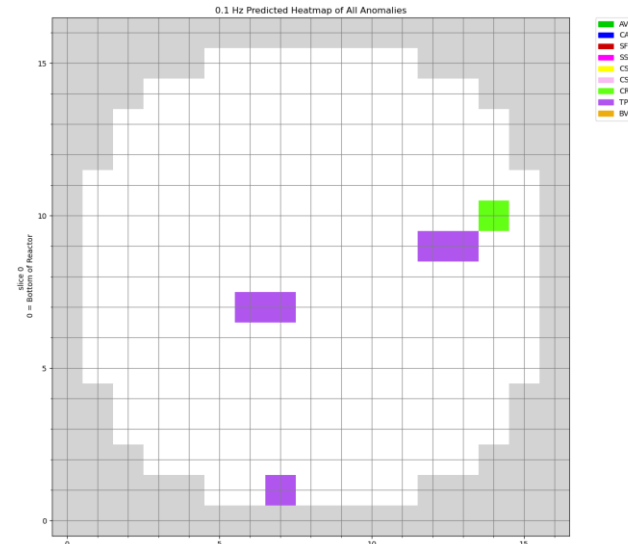
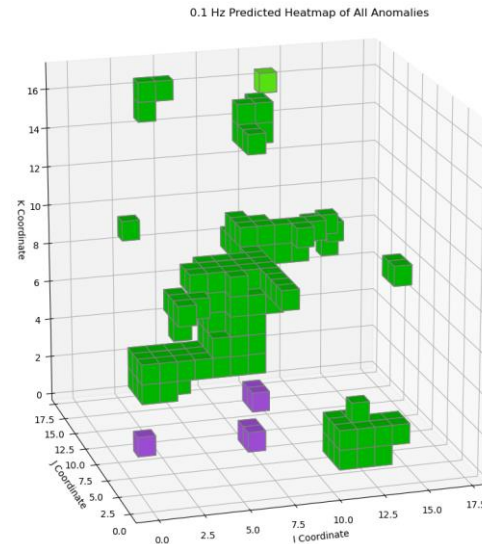
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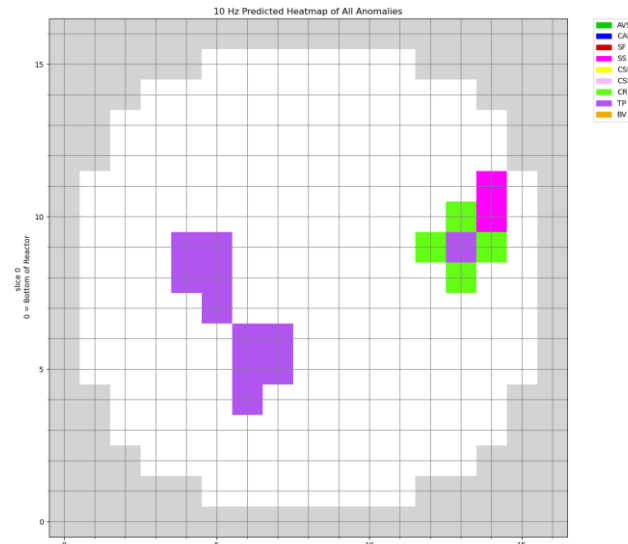
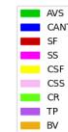
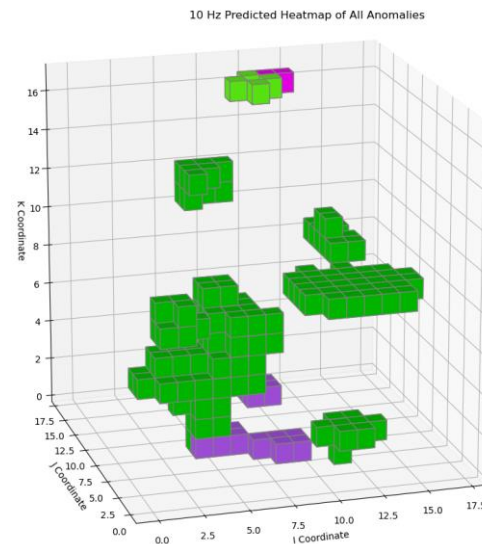


# Results for 4-loop pre-Konvoi

$f = 0.1 \text{ Hz}$

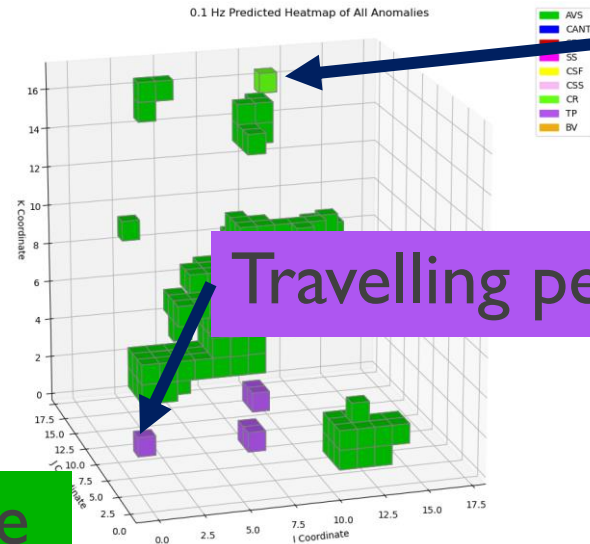


$f = 10 \text{ Hz}$



# Results for 4-loop pre-Konvoi

$f = 0.1 \text{ Hz}$

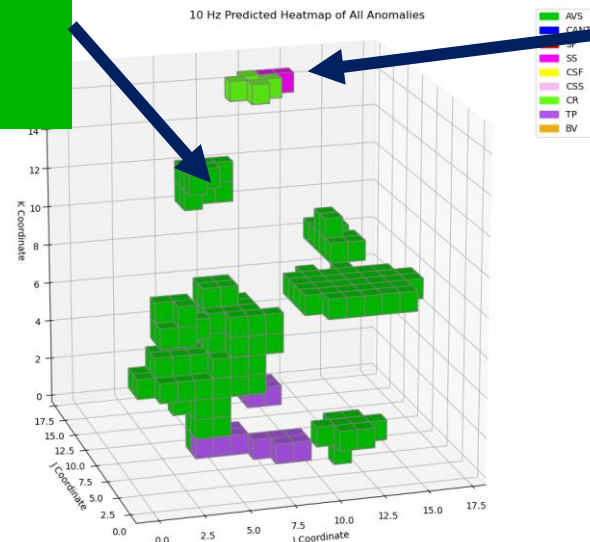


Control rod oscillations

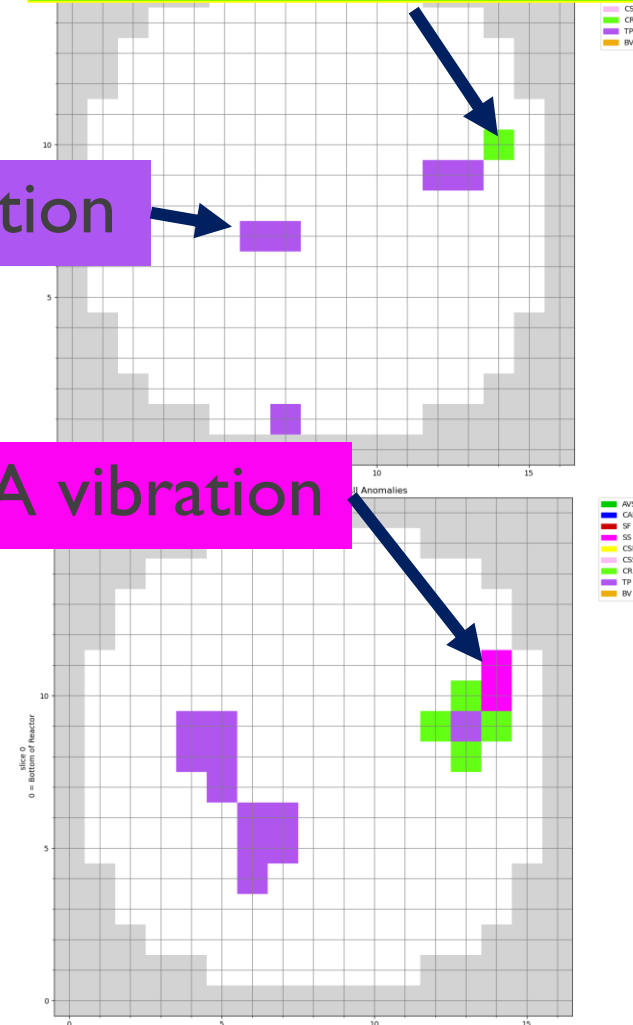
Travelling perturbation

Absorber of variable strength

$f = 10 \text{ Hz}$



FA vibration



# Conclusions



# Conclusions

- **Successful interdisciplinary work:**  
multi-physics: physicists, engineers / computer scientists
- Broad range of **enhanced** and **newly developed tools** applied to **different power reactors**
- The **more data** (simulations and measurements), the **better**
- Need to **democratise** usage of tools

